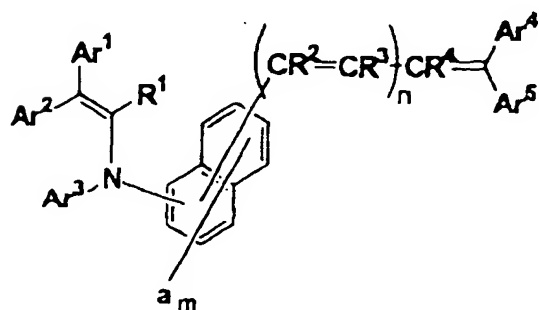


# CLAIMS

1. An electrophotographic photoreceptor comprising:  
a conductive substrate; and  
a photosensitive layer disposed on the conductive substrate, containing a charge generating substance and a charge transporting substance,  
wherein the charge transporting substance contains an enamine compound represented by the following general formula (1), and in a case where a maximum indentation load of 30 mN is put on a surface for 5 seconds under circumstances of temperature of 25°C and relative humidity of 50%, a creep value ( $C_{IT}$ ) is 2.70% or more and 5.00% or less and a plastic deformation hardness value ( $H_{plast}$ ) of the surface is 220 N/mm<sup>2</sup> or more and 275 N/mm<sup>2</sup> or less,



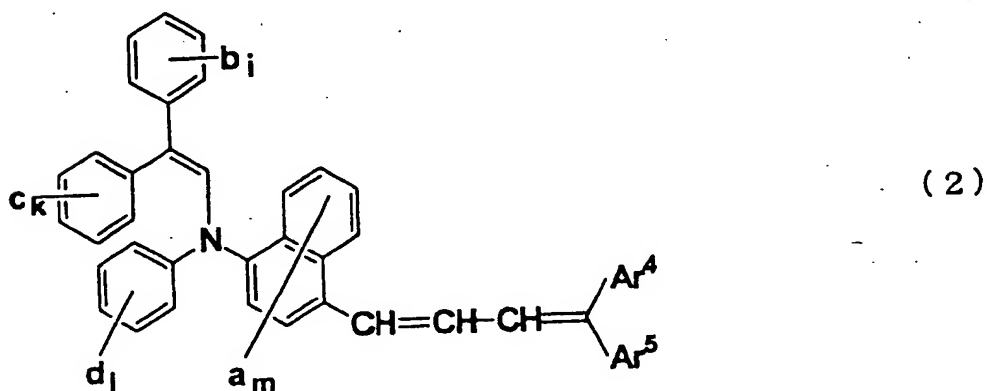
(1)

wherein Ar<sup>1</sup> and Ar<sup>2</sup> each represent an aryl group

which may have a substituent or a heterocyclic group which may have a substituent;  $\text{Ar}^3$  represents an aryl group which may have a substituent, a heterocyclic group which may have a substituent, an aralkyl group which may have a substituent, or an alkyl group which may have a substituent;  $\text{Ar}^4$  and  $\text{Ar}^5$  each represent a hydrogen atom, an aryl group which may have a substituent, a heterocyclic group which may have a substituent, an aralkyl group which may have a substituent, or an alkyl group which may have a substituent, but it is excluded that  $\text{Ar}^4$  and  $\text{Ar}^5$  are hydrogen atoms at the same time;  $\text{Ar}^4$  and  $\text{Ar}^5$  may bond to each other via an atom or an atomic group to form a cyclic structure; "a" represents an alkyl group which may have a substituent, an alkoxy group which may have a substituent, a dialkylamino group which may have a substituent, an aryl group which may have a substituent, a halogen atom, or a hydrogen atom; m indicates an integer of from 1 to 6; when m is 2 or more, then the "a"s may be the same or different and may bond to each other to form a cyclic structure;  $\text{R}^1$  represents a hydrogen atom, a halogen atom, or an alkyl group which may have a substituent;  $\text{R}^2$ ,  $\text{R}^3$  and  $\text{R}^4$  each represent a hydrogen atom, an alkyl group which may have a substituent, an aryl group which may have a substituent, a heterocyclic group which may have a substituent, or an

aralkyl group which may have a substituent; n indicates an integer of from 0 to 3; when n is 2 or 3, then the R<sup>2</sup>s may be the same or different and the R<sup>3</sup>s may be the same or different, but when n is 0, Ar<sup>3</sup> is a heterocyclic group which may have a substituent.

2. The electrophotographic photoreceptor of claim 1, wherein the enamine compound represented by the general formula (1) is an enamine compound represented by the following general formula (2),



wherein b, c and d each represent an alkyl group which may have a substituent, an alkoxy group which may have a substituent, a dialkylamino group which may have a substituent, an aryl group which may have a substituent, a halogen atom, or a hydrogen atom; i, k and j each indicate an integer of from 1 to 5; when i is 2 or more,

then the "b"s may be the same or different and may bond to each other to form a cyclic structure; when k is 2 or more, then the "c"s may be the same or different and may bond to each other to form a cyclic structure; and when j is 2 or more, then the "d"s may be the same or different and may bond to each other to form a cyclic structure; Ar<sup>4</sup>, Ar<sup>5</sup>, "a" and "m" represent the same as those defined in formula (1).

3. The electrophotographic photoreceptor of claim 1 or 2, wherein the creep value (C<sub>IT</sub>) is 3.00% or more and 5.00% or less.

4. The electrophotographic photoreceptor of any one of claims 1 to 3, wherein the charge generating substance contains a titanyl-phthalocyanine compound.

5. The electrophotographic photoreceptor of any one of claims 1 to 4, wherein the photosensitive layer is constituted by lamination of a charge generating layer containing the charge generating substance and a charge transporting layer containing the charge transporting substance.

6. An image forming apparatus comprising:

the electrophotographic photoreceptor of any one of claims 1 to 5;

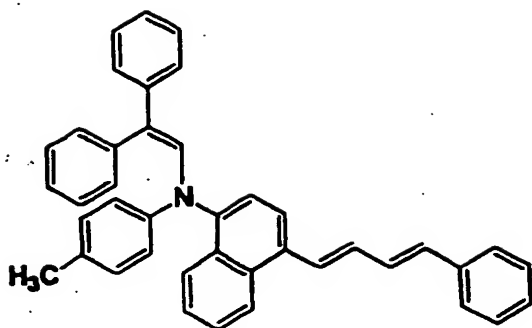
charging means for charging a surface of the electrophotographic photoreceptor;

exposure means for exposing the charged surface of the electrophotographic photoreceptor to light according to image information thereby forming an electrostatic latent image;

developing means for developing the electrostatic latent image to form a toner image;

transfer means for transferring the toner image from the surface of the electrophotographic photoreceptor to a transfer member; and

cleaning means for cleaning the surface of the electrophotographic photoreceptor after transfer of the toner image.



(1-1)